

Sustainable Building

2001A Compressed Earth Block Machine

Machine Specifications and Production Limits

Weight: 1640 Pounds

Dimensions: 81 in. long by 56 in. high

206 cm. long by 142.2 cm. wide by 130 cm. high Road clearance approximately 6 inches (15cm)

Power Source: 7.0 HP Yanmar diesel engine

Hydraulic System: Worldwide hydraulics, 19.5-gallon tank capacity, Beta rated filtration system

Hopper Capacity: 8-9 Blocks, can be loaded by hand with shovels or buckets

Block Production Rate: Approximately 300 blocks per hour or 2400 per 8 hour day. Blocks ejected by the machine

are immediately ready to place in the wall or to stock on pallets for temporary storage.

Block Sizes: Typical block size is 6" (15 cm) X 12" (30.5 cm) X 2.0 to 4.5" (5.0 cm to 11.5 cm) thick

and weigh between 9-18 pounds (4.1 Kg to 8.1 Kg) depending on the soil and block thickness. Blocks are bonded together using the wet thin soil slurry or other conventional methods. The soil slurry is made with only water and screened soil. Blocks can also be

placed in the wall using the traditional thick mud mortar method.

Features: C \in and EC compliant. Replaceable Tray contact wear plates, Replaceable Breech liners,

5 foot removable gravity roller conveyor and stand are standard.

Trailer Characteristics: Can be towed at 60 mph by 2" ball hitch by compact car or truck. Machine can be moved

easily by hand on site. Removable brake lights and turn signals setup for connecting towing vehicle to machine. Optional hitches available for an additional charge by ordering before

manufacturing begins.

Warranty Requirements: We require 2 days for training 1- 4 people. On the machine, soil selection, site management

and Product Safety to Validate the Warranty.

Trailer Characteristics: Can be towed at 60 mph by 2" ball hitch by compact car or truck. Machine can be moved

easily by hand on site. Removable brake lights and turn signals setup for connecting towing vehicle to machine. Optional hitches available for an additional charge by

ordering before manufacturing begins.





ECO BEE LLC

Sustainable Building

5125 State Highway 16 South, Bandera, Texas, 78003

Phone: 830-688-4880

Email: storres@ecobeellc.com Website: www.ecobeellc.com

2500HD Compressed Earth Block Machine With Hopper Machine Specifications and Production Limits

Weight: 4000 pounds (2500 Heavy Duty)

Dimensions: 133 in. long (with ball hitch) or 131 in. long (with a Pental hitch) x 81 in. wide x 109 in.

high when Hopper is open, and 85 in. high when hopper is closed. (332.74 cm. long (Pental) x 205.74 cm. wide x 276.86 cm. high w/ hopper open 215.9 cm. closed.) Road

clearance approximately 12 inches (30.5 cm)

Power Source: 22 HP - 3 Cylinder Yanmar Water Cooled Diesel Engine

Hydraulic System: Worldwide hydraulics, 50-gallon tank capacity, Beta rated filtration system

With oil cooler.

Hopper Capacity: 85 - 105 Blocks (depending on block thickness), one yard of soil

Block Production Rate: Approximately 480 blocks per hour. Soil only blocks ejected by the machine are

immediately ready to place in the wall or to stack on pallets for temporary storage. Cement or Lime stabilized blocks must be cured as per normal curing method.

Block Sizes: Typical block size is 6" (15 cm) X 12" (30.5 cm) X 2.0 to 4.5" (5.0 cm to 11.5 cm) thick

and weigh between 9-18 pounds (4.1 Kg to 8.1 Kg) depending on the soil and block thickness. Soil only blocks are bonded together using the wet thin soil slurry or other conventional methods. The soil slurry is made with only water and screened soil. Blocks

can also be placed in the wall using the traditional thick mud mortar method.

5 foot removable gravity roller conveyor and stand are standard.

Warranty Requirements: We require 2 days for training 1- 4 people. On the Machine, Soil Selection, Site

Management and Product Safety to Validate the Warranty.

Trailer Characteristics: Can be towed at legal highway speeds by interchangeable 2" ball hitch or by Pental hitch

by a ½ ton truck. This includes electric brake and USA lighting package.





Sustainable Building

5125 State Highway 16 South, Bandera, Texas, 78003

Phone: 830-688-4880

Email: storres@ecobeellc.com Website: www.ecobeellc.com



3500 Compressed Earth Block MachineMachine Specifications and Production Limits

Weight: 5200 lbs. with fuel and hydraulic tanks full

Dimensions: 7.38 ft. wide by 13.67 ft. long by 8.92 ft. high (operational height)

2.25 m. wide by 4.17 m. long by 2.72 m. high

Travel height – 6.83 ft. (2.08m high)

Power Source: Yanmar liquid cooled diesel engine with Murphy oil and water safety switches

Fuel Consumption: 1.5 gallons per hour

Hydraulic System: Worldwide hydraulics, 40 gallons capacity, Beta rated filtration system

Hopper Capacity: 85 - 105 Blocks (depending on block thickness), one yard of soil

Air to Oil Cooler: Operating ambient temperature range +28°F to +110°F.

Automated Controls: Omron Industrial Programmable Controller in a NEMA 12 box, all Solid State

Block Production Rate: 480 blocks per hour for average 3½ inch thick block

Block Sizes: Typical block size is normally 10" x 14" x 3.5" (25.4 cm x 35.6 cm x 8.89 cm); interior

wall blocks typically 7" \times 14" \times 3.5" (17.8 cm \times 35.6 cm \times 8.89 cm); 8" \times 14" \times 3.5" size plates are optional with an additional charge; machine makes blocks for walls of 7", 8",

10", or 14" thickness; block thickness is variable from 2 to 4.5"

Features: C € and EC compliant. Replaceable Tray contact wear plates, Replaceable Breech liners,

10 ft. conveyor and stand are standard equipment.

Trailer Characteristics: 6000 lb. axle with hydraulic/surge brakes normal USA lighting package, may be towed at

legal highway speed or as road conditions dictates, Pental/Lunette hitch standard. Optional hitches available for an additional charge by ordering before manufacturing

begins.

Recommended Daily

Maintenance Schedule: 45 minutes daily; recommended maintenance schedule available

Periodic Engine

Maintenance: As recommended by the engine manufacturer











Additional Acclaims and Associations